

S K S Drop - In



Full Auto Sear

Auto Sear Construction

Tools:

1. Vice
2. Hacksaw
3. Files
4. Vicegrip
5. Ruler

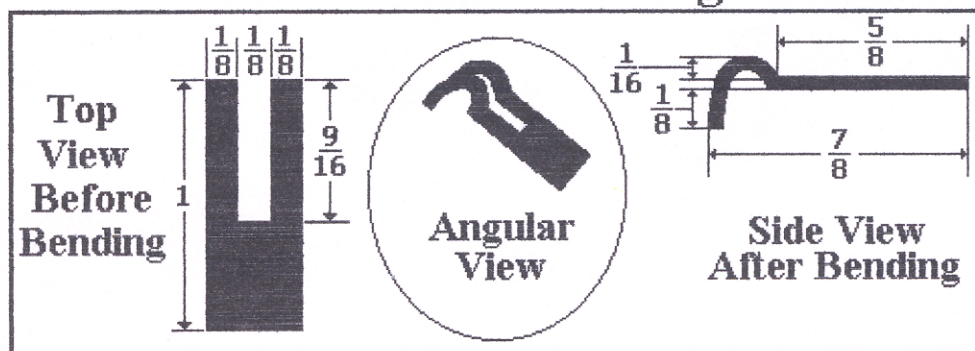
Materials:

- Sheet Metal
1 inch long
3/8 inch Wide
1/16 inch thick

NOTE

Some filing, sizing
and fitting to your
SKS may be necessary.

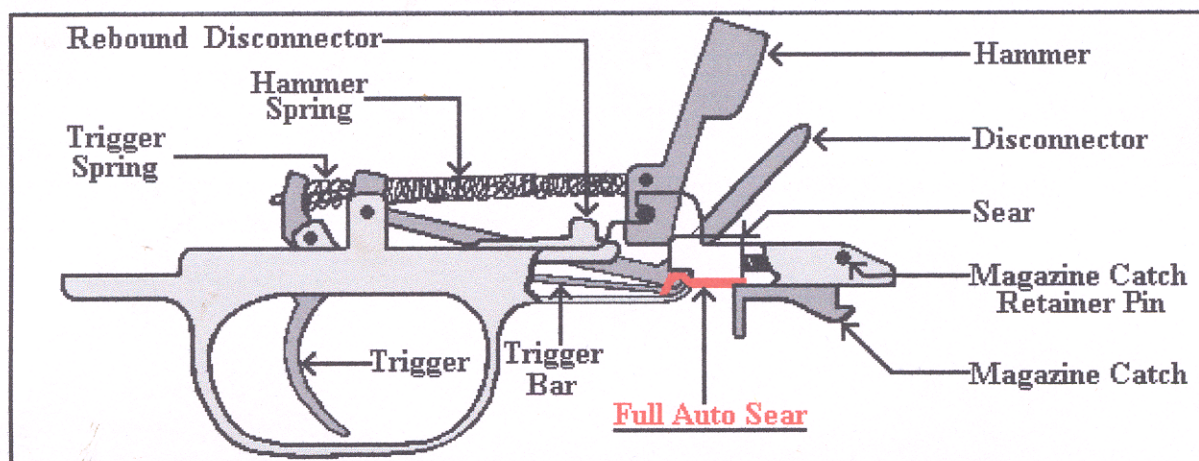
Measurements & Enlarged Views



WARNING

Prior B.A.T.F. approval must be obtained before manufacturing this Full Auto Sear.

Auto Sear Placement



1. Make sure magazine and chamber are empty.
2. Remove trigger mechanism housing from rifle, by putting safety on and depressing catch behind trigger guard.
3. Remove magazine catch retaining pin.
4. Slide out magazine catch and spring.
5. Remove trigger spring. Do not replace.
6. Slide out sear.
7. Slide auto sear in with fork end toward trigger. Must slide freely.
8. Replace sear in original position above auto sear.
9. Replace magazine catch, spring and retainer pin.
10. Replace trigger mechanism housing to rifle. Safety must be on.
11. Remove receiver cover and large bolt carrier spring.
12. Manually move bolt carrier back and forth with trigger depressed. Hammer should fall each time upon locking of bolt.
13. Remove finger from trigger. Move bolt carrier back and forth. Hammer should not fall.
14. Replace bolt carrier spring and receiver cover.
15. Rock and Roll !!!

NOTE: Rebound Disconnecter must be replaced under Disconnecter, but on top of Trigger Bar.